

# Customised Solutions

for Water &  
Waste Water Treatment



**ALPHA WATER TECHNOLOGIES INDIA PVT. LTD.**



*Committed  
to gift a  
pollution free  
environment  
for present and  
future  
generation*

## Profile

**Alpha Water Technologies (AWT)** - started with a team of highly qualified and experienced personnel more than a decade in water and wastewater treatment. It delivers the purification technology with a variety of environment friendly treatment options based on membrane separation processes, biological separation processes, ozonisation etc.

With the innovative ideas and continuous experience people at AWT are specialised in Membrane Separation Processes viz. Microfiltration, Ultrafiltration, Nanofiltration and Reverse Osmosis treatments. And they also implemented a variety of specialised membrane processes with energy efficient multiple effect evaporators for Zero Liquid Discharge (ZLD) for various industries in various applications.

AWT takes pride in setting industry standards for technical excellence and product innovation in manufacturing, erecting and servicing various applications.

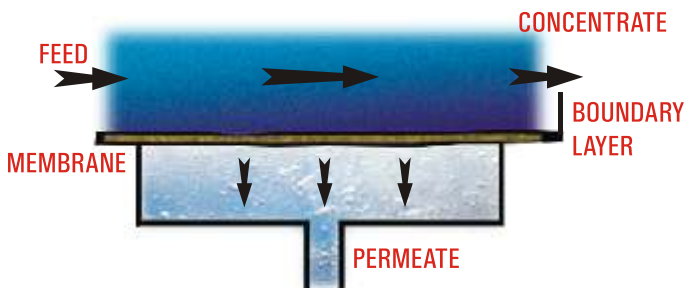
## Objectives

- To disseminate the knowledge & latest technology in its true shape across Industrial and Domestic clients there by technology is used at its best.
- To provide right, cost effective, timely delivery of plant and machineries for efficient utilisation.
- To identify the problems with the existing plants and revamp / service them to give the designed productivity and optimising for the energy consumed.
- To take up the burden of Operation and Maintenance of water and effluent treatment plants from the clients whose main business is of-course not treating the water / effluent.
- To conserve water by implementing the concept of recycling the treated effluent.
- To provide the total solution for all the water treatment needs.

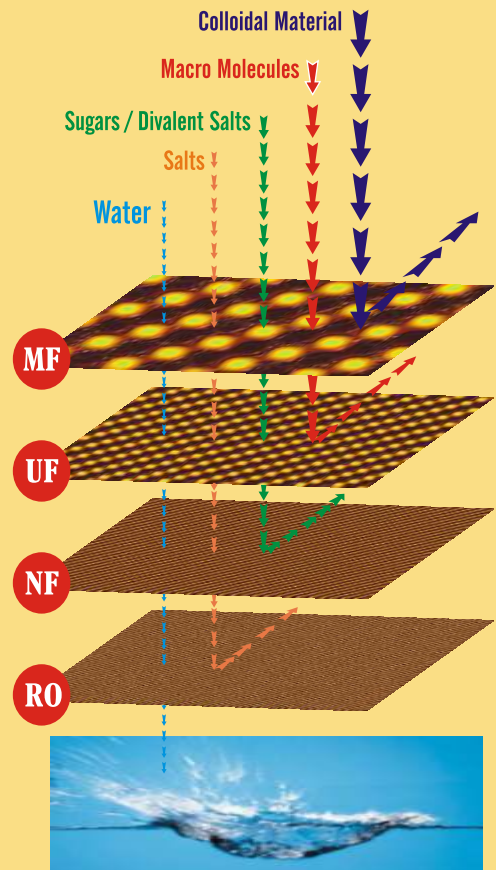
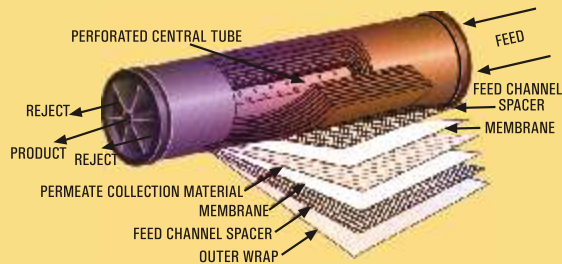


# Membrane Filtration

In “crossflow” membrane filtration, liquid flowing tangential to the membrane surface inhibits the formation of deposits. The membrane retains dissolved and suspended solids. The retained fraction is known as the concentrate or retentate. The fraction passing through the membrane, driven by pressure, is the permeate or filtrate. The product may be the permeate (e.g. Clarification of fruit juices, effluent purification) or the concentrate (e.g. Concentration of antibiotics) or both. Depending on the size and type of the particles or solutes contained in a liquid there is wide range of separation processes available. Crossflow membrane filtration covers a range from 2 micron down to the molecular level below 0.001 micron (approx.). There are four main classifications of membranes, Microfiltration (MF), Ultrafiltration (UF), Nanofiltration (NF) and the finest of these, Reverse Osmosis (RO).



Cross sectional view of spiral wound membrane



## The Filtration Spectrum

	Scanning electron microscope										Optical microscope										Visible to naked eye									
Molecular Wt. (Approx.) (Daltons)	< 100		200		1000		10,000		20,000		100,000		500,000		>> Macro-molecular		>> Micro particle		>> Macro particle		>> Macro particle		>> Macro particle		>> Macro particle		>> Macro particle			
Micrometers (Logscale)	0.001		0.01		0.1		1		10		100		1000																	
Angstrom Units (Logscale)	1	10	10 <sup>2</sup>	10 <sup>3</sup>	10 <sup>4</sup>	10 <sup>5</sup>	10 <sup>6</sup>	10 <sup>7</sup>																						
	2	3	5	8	2	3	5	8	2	3	5	8	2	3	5	8	2	3	5	8	2	3	5	8	2	3	5	8	2	
Relative size of common materials	Aqueous Salts				Carbon Black				Paint Pigment				Mill Swarf				Human Hair													
	Metal Ions				Pyrogens								Yeast Cells				Beach Sand													
					Viruses				Bacteria				Mist																	
					Tobacco Smoke				Clays / Silts																					
					Beer Protein				Red Blood Cells				Pollens																	
	Sugars				Colloidal Silica																									
	Atomic Radii				Albumin Protein								Milled Flour																	
Proces for separation	Reverse Osmosis		Ultrafiltration										Fine Filtration																	
	Nano-filtration												Microfiltration																	



## Services

Filters

Softeners

Iron Removal Systems

Chlorinators

Automatic pH Controllers

Ozonators

DM Plants

Clarifiers

Aeration Systems

Ultraviolet Systems

Ultrafiltration Plants

Nanofiltration Plants

Reverse Osmosis Plants

Evaporators

Dryers

Effluent Treatment Plants

Sewage Treatment Plants

Mineral Water Plants

AMCs

Consulting

Servicing

## Industries we serve...



Textiles



Food & Beverage



Tannery



Domestic

# Zero Liquid Discharge (ZLD)

Due to the growth in industrial activity level of contamination or pollution in water bodies and ground water increased. Hence the latest statutory requirement is Zero Liquid Discharge (ZLD). i.e industry should treat and reuse the entire effluent within their premise.

To achieve the ZLD, effluent needs to be treated in series of steps like primary, secondary, tertiary and fed to water recovery plant (RO plant). The reject from the final recovery plant need to be evaporated and converted into solids.

AWT have installed these ZLD - ETP for many industries and are in successful operation.

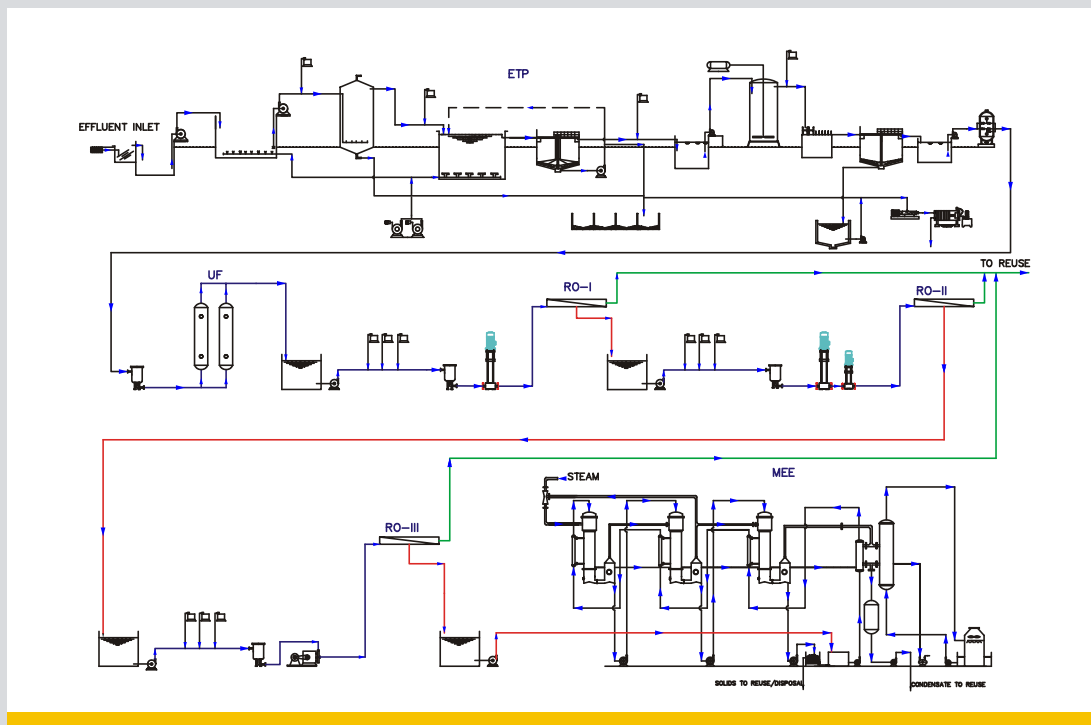
**Primary:** Collection, Screening equalization, Oil & Grease separation, colour removal, sedimentation using different machineries and techniques are in the primary part.

**Secondary:** Biological (Anaerobic and or Aerobic) treatment is called secondary treatment.

**Tertiary:** Disinfection, residual colour, TSS removal, Filtration (Media filters, Micro Filtration, Ultrafiltration) are called tertiary treatment.

**Reverse Osmosis Plant:** To reduce the Total dissolved solids in the treated effluent, to facilitate reuse of water in the process. It can be of 2 or 3 stages to have high recovery and at the same time less reject,

**Reject Handling:** Reject from RO plant contains high amount of dissolved solids, hence need to be evaporated using Multiple effect evaporators (MEE). Condensate recovered is reused, solids are purified and reused in certain application or disposed into Secured Land Fills (SLF) meant for hazardous waste.



Chemicals



Pharmaceuticals



Water



Power



## Few of our completed projects









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